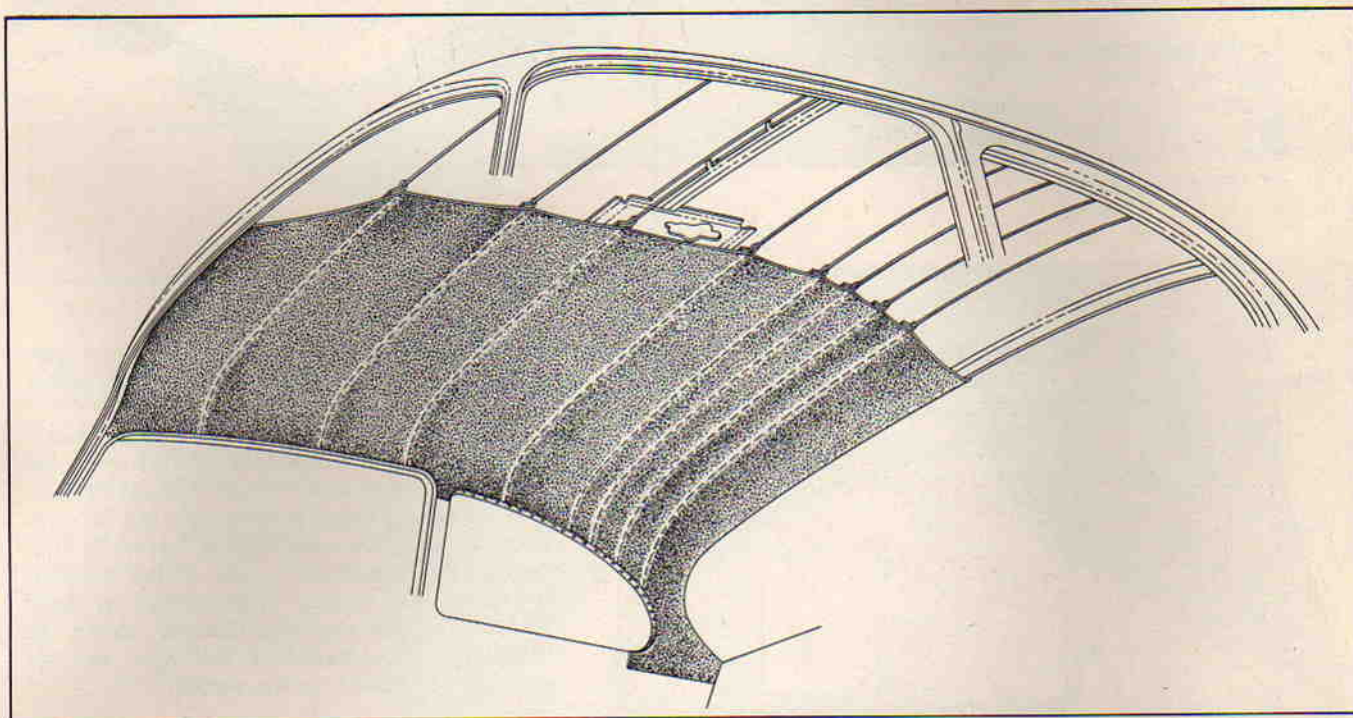


## HEADLINING

The drawing below shows a typical installation of the headlining on 1953 closed body styles. Across the upper side of the headlining at spaced intervals are sewed strips of muslin called "listing pockets". Through the hem of these "pockets" during installation, "headlining support wires" are inserted, for forming the headlining to the contour of the roof. The left end of each support wire with rubber thimble attached is inserted into a slot in the left side roof rail. The right end of each support wire is attached to the right side roof rail by a metal retaining clip. The wire and listing pocket at the single roof bow are secured to the bow with bend-over metal tabs.

Along the side roof rails, the headlining is secured by metal retainers with lanced tabs, which are fastened to the side roof rails with screws. During the installation, the edges of the headlining are tucked under these toothed retainers with a special wide bladed tool similar to a glazing knife.

The headlining material is also cemented and tacked (or stapled) above the windshield opening, around the back window opening, and at each quarter window opening, and is retained by metal tabs at the upper windshield side pillar and rear quarter areas. **NOTE: CLEAN HANDS ARE ESSENTIAL WHEN WORKING ON THE INTERIOR TRIM PARTS OF A BODY.**

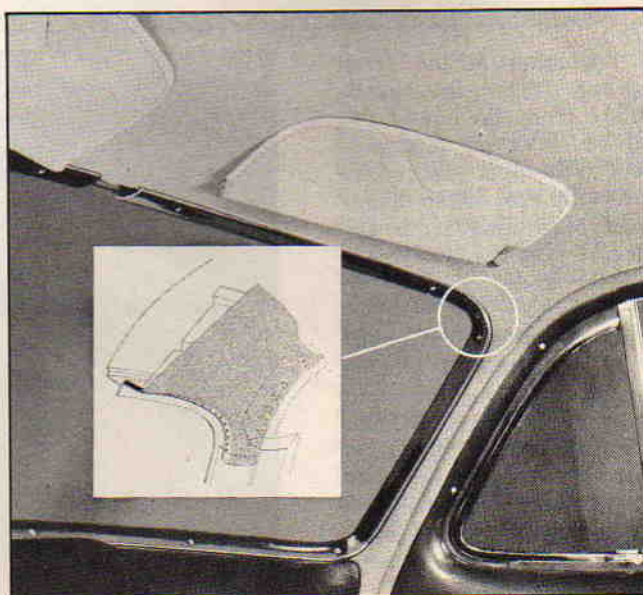


### REMOVAL

1. Before removing the headlining, the following hardware and trim assemblies must first be removed:

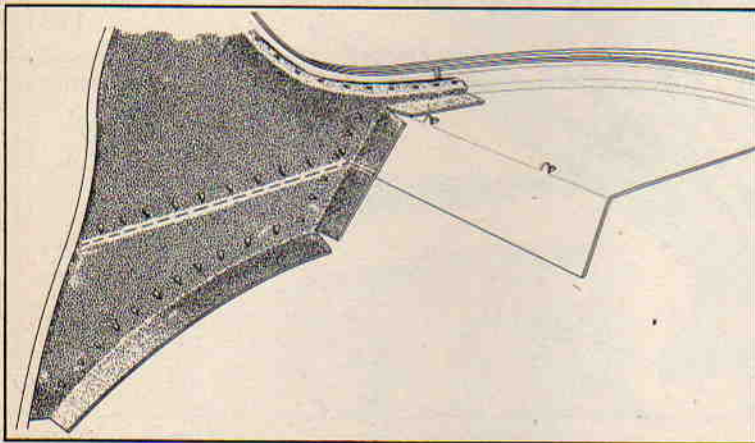
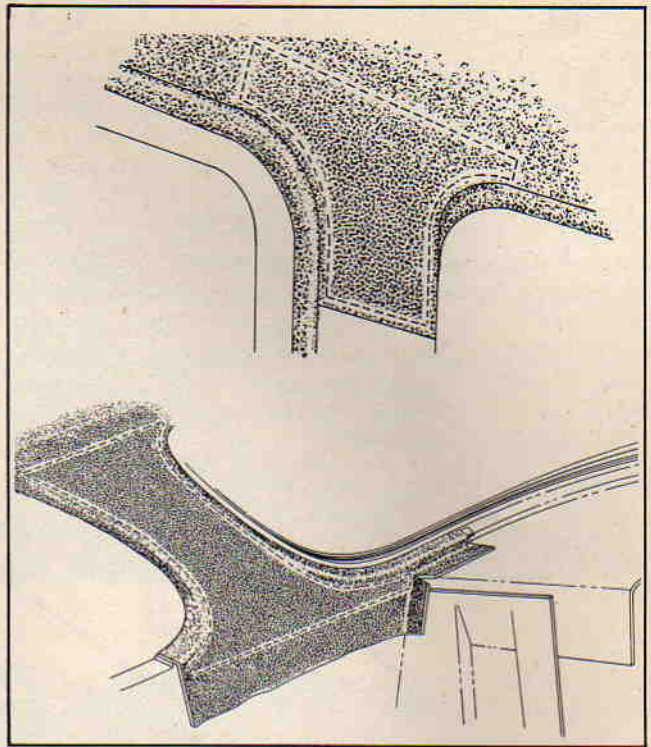
- a. Rear seat cushion and back assemblies
- b. Rear view mirror
- c. Sunshade assemblies
- d. Windshield and back window garnish moldings
- e. Quarter window garnish molding on 2-door styles
- f. Dome lamp assembly
- g. Coat hooks

2. Loosen windshield pillar trim (both sides) from its cemented position in the metal retainer, and detach edge of headlining from two (2) metal tabs at top of pillars, as shown in the insert.



3. a. On two-door 2511 styles only, loosen the upper portion of the left and right rear quarter pillar trim to exposed edge of headlining. The drawing opposite shows the headlining installation at the upper quarter pillar section.

3. b. At the belt section on two-door styles loosen the rear quarter lower trim panel sufficiently to gain access to the headlining at this area. The drawing opposite shows headlining attachment at the back window and rear quarter area on two-door styles.

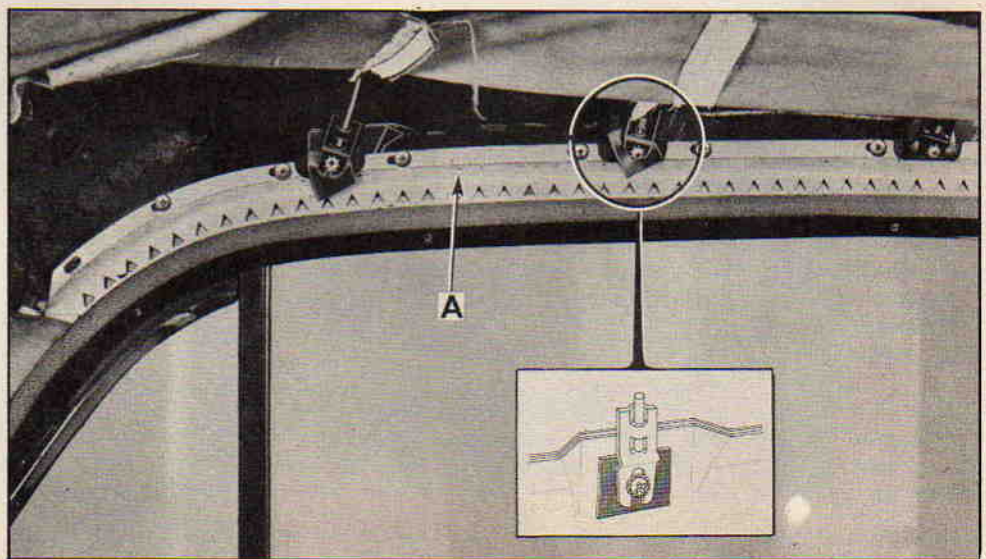


4. On all styles, loosen the ends of the parcel shelf trim to expose edge of headlining.

5. Remove tacks or staples from the headlining over the windshield and around back window opening also around the upper portion of the quarter window opening on two-door styles. After untacking, carefully disengage the cemented edges of the headlining from the tacking trim sticks at these locations. The opposite drawing shows the headlining attachment at the rear quarter area on four-door sedan styles

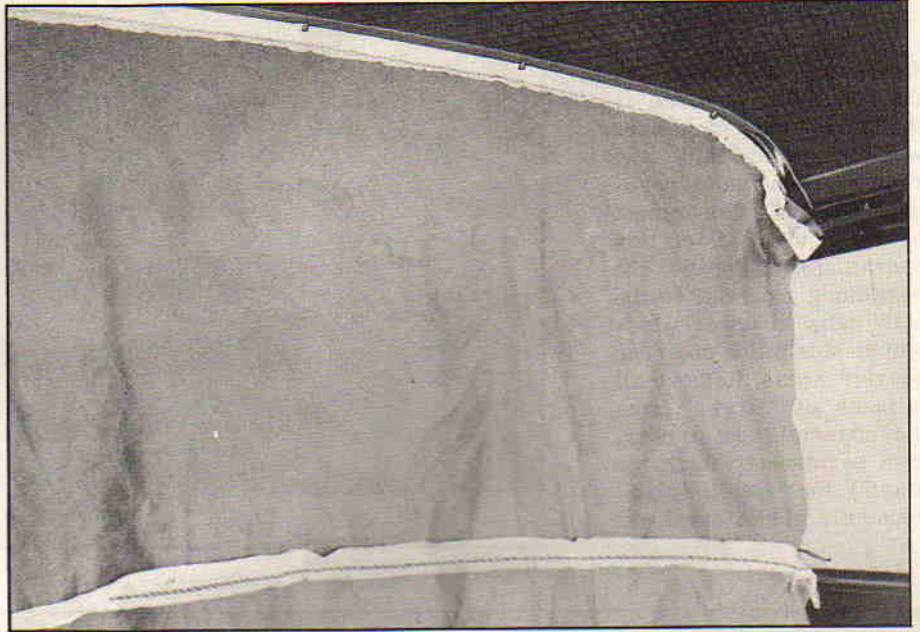
6. Beginning at the front corner, disengage headlining from the metal retainer "A" along both side roof rails, plus rear quarter retainers. Also disengage headlining from any metal tabs in the rear quarter area.

7. Loosen slightly, all headlining support wire attaching screws along the right side roof rail. NOTE: The left end of each support wire is formed with an offset over which a rubber thimble is placed prior to inserting into a slot in the left side roof rail.



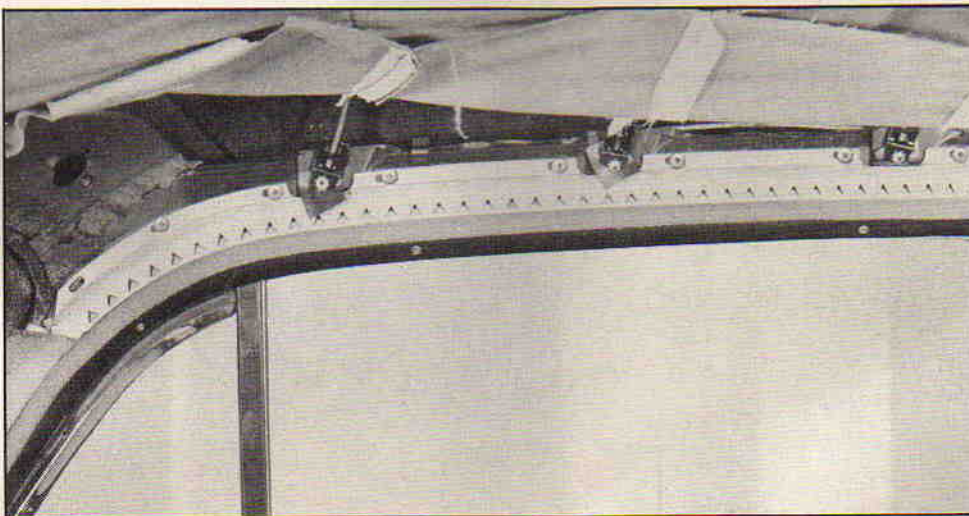
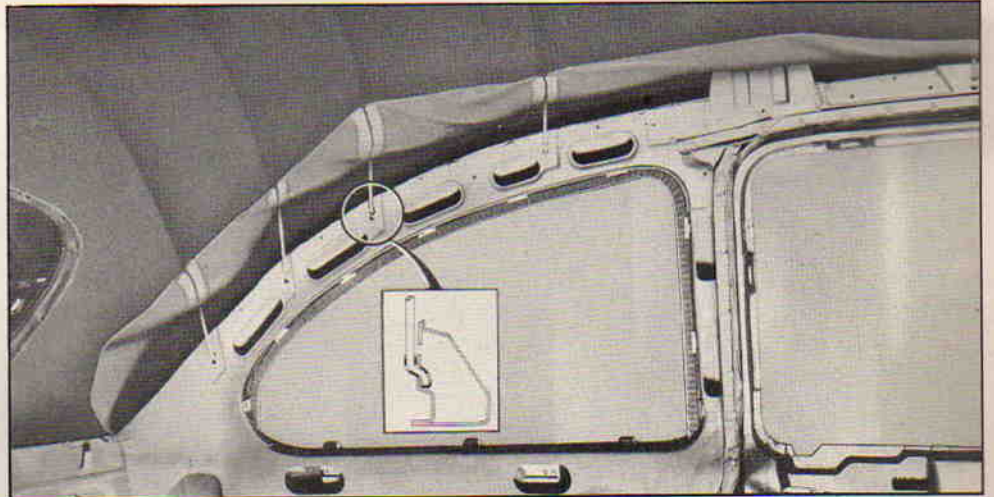
8. Beginning at the front and proceeding to the rear disconnect headlining support wires from their attachment at each side roof rail. The support wires may be detached from the right roof rail retaining clips without removing the loosened clips.

9. Bend down the metal tabs to detach the support wire from the center roof bow. With headlining completely detached, remove the entire assembly with support wire attached, from the interior of the body.



### INSTALLATION

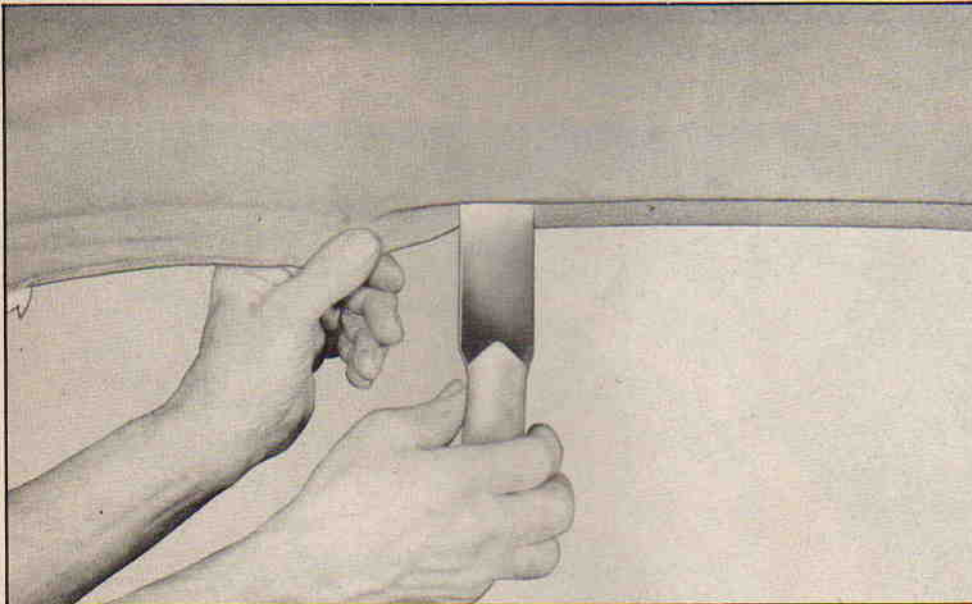
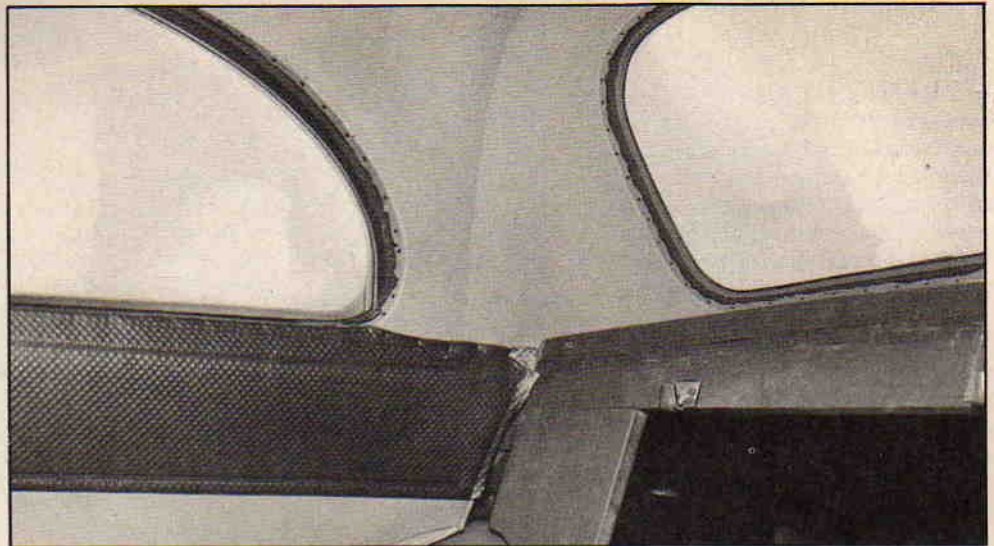
1. Lift the headlining with support wires attached into body and starting at the rear and working toward the center roof bow install the ends of the support wires into the support wire holes along the left roof rail and to the retaining clips along the right side roof rail. Tighten retaining clips to place.



2. Center and align headlining relative to the back window, rear quarter window and rear door opening, then install headlining listing wire to the retaining hooks on the front side of the center roof bow and bend retaining hooks back in place.

3. Working from the roof bow toward the front of body install the ends of all support wires to their attachment along each side roof rail.

4. Cement and stay-tack the headlining material to the tacking area of the back window, windshield and rear quarter window openings. Use 3M Trim Cement or its equivalent for this operation. Engage the headlining material to the body tabs at upper windshield side pillar and rear quarter areas. Remove all fullness and "draws" from the material front to rear, then permanently tack (or staple) the headlining around the window openings.



5. Using a "Headlining Inserting Tool" or similar wide bladed tool, carefully tuck the edges of the headlining under the toothed retainers along the side roof rails as illustrated. Make sure retainers are drawn up tight before beginning the installation.

6. Where applicable, reinstall the windshield pillar trim, rear body lock pillar trim "A", rear quarter trim panel "B" and headlining and parcel shelf trim "C" on each side of body. Complete the operation by reinstalling the remainder of the trim and hardware parts including rear quarter window garnish molding.

